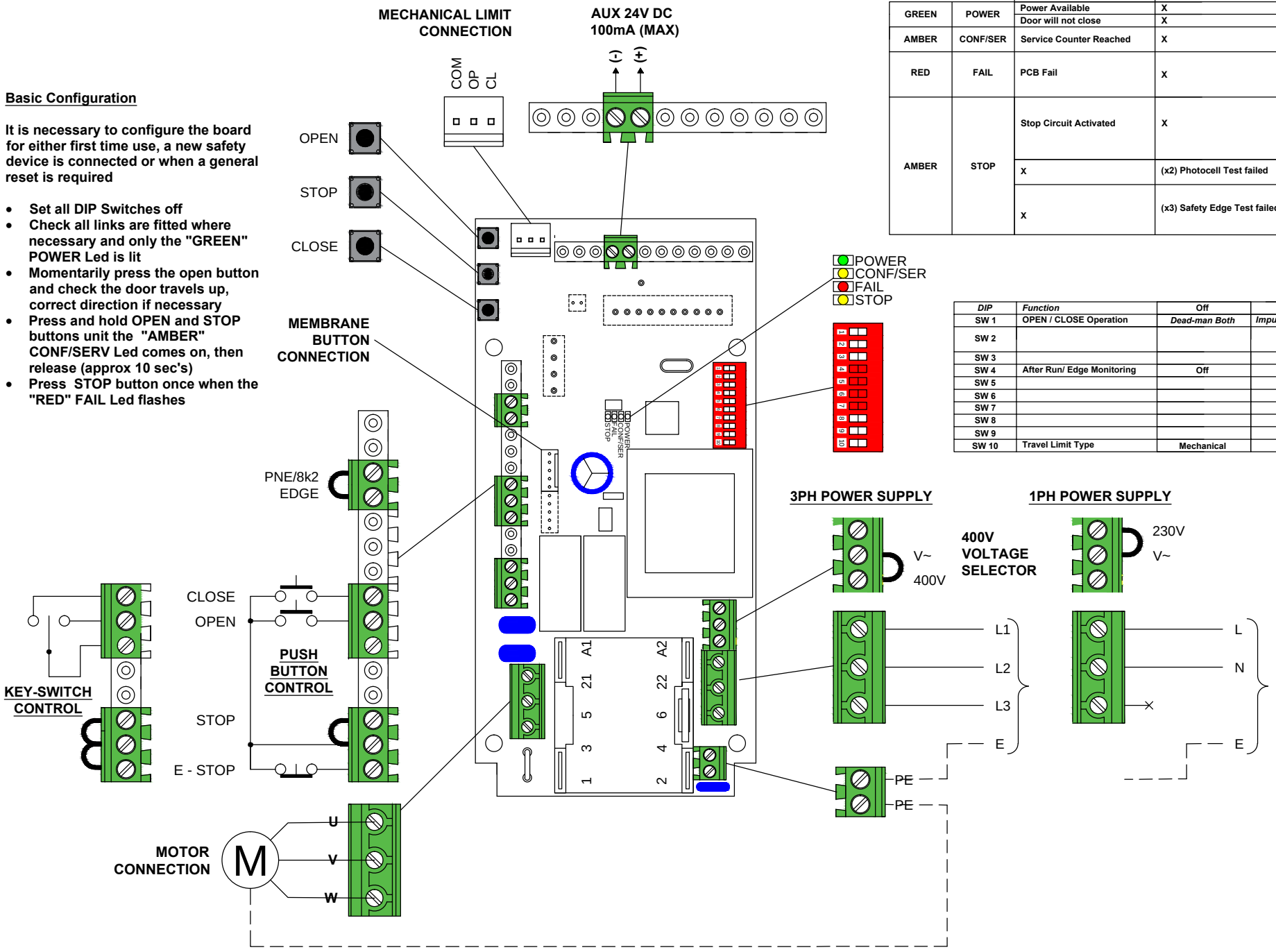
Basic Configuration

It is necessary to configure the board for either first time use, a new safety device is connected or when a general reset is required

- **Set all DIP Switches off**
- **Check all links are fitted where necessary and only the "GREEN" POWER Led is lit**
- **Momentarily press the open button and check the door travels up, correct direction if necessary**
- **Press and hold OPEN and STOP buttons unit the "AMBER" CONF/SERV Led comes on, then release (approx 10 sec's)**
- **Press STOP button once when the "RED" FAIL Led flashes**



		LED Solid	LED Flashing	Action
GREEN	POWER	Power Available	X	X
		Door will not close	X	• Re-configure Board
AMBER	CONF/SER	Service Counter Reached	X	• Reset Service counter (see instruction manual)
RED	FAIL	PCB Fail	X	• Check 24v for short circuits or overloads • Change PCB
AMBER	STOP	Stop Circuit Activated	X	• Check all stop circuits, • PCB Links, E/Stop Button, Manual haul-chain switch, Safety Limits, Thermal fuse
		X	(x2) Photocell Test failed	• Re-configure board • Check photocell
		X	(x3) Safety Edge Test failed	• Re-configure board • Check PCB Safety edge Link • Check Safety edge

DIP	*Function*	Off	ON
SW 1	OPEN / CLOSE Operation	*Dead-man Both*	*Impulse / Dead-man*
SW 2			
SW 3			
SW 4	After Run/ Edge Monitoring	Off	Active
SW 5			
SW 6			
SW 7			
SW 8			
SW 9			
SW 10	Travel Limit Type	Mechanical	X